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- **Large Machining:**
 - Vertical Turning:
 - Up to 246" diameter and 184" height on our Farrel CNC Vertical Boring Mill
 - Up to 84" diameter on our Webster Bennet VTL
 - Horizontal Milling:
 - Toshiba CNC traveling column Horizontal Boring Mill (HBM) with 168" of vertical travel and 360" of horizontal travel
 - This machine has a 10' diameter rotary table, and W axis with in-feeding, 50 ton capacity.
 - G&L table top CNC HBM (X-120" Y-84" Z-36" W-54")
- **Dynamic Balancing**
 - Large Schenk Hard Roll Balancer
 - Up to 198" diameter and 100,000# capacity
 - Small Schenk Hard Roll Balancer
 - Up to 80" diameter and 5,000# Capacity
- **Heavy Fabrication:**
 - 6 bridge cranes from 10 ton up to 70 ton capacity and 33' under hook
 - Large CNC Plasma burn Table – 300" long and 130" wide
 - 300 Ton CNC Press Brake with back-gauge
 - 400 ton PACIFIC press brake
 - 3 sets of plate rolling machines up to 120" wide and 5/8" thick at full sheet width
 - Several large weld positioners and weld manipulators
 - Submerged Arc Welding
 - Large thermal stress relief oven
 - Large media blasting booth
- **Quality Management System (QMS)**
 - Modelled after the requirements of **ISO 9001:2015**
 - Note: Our QMS System meets the ISO requirements but we do not currently maintain a certification through a third party registrar
- **Certified Welding Inspector (CWI)**
 - All welding performed by AWS certified welders
 - All welders certified to AWS D1.1 as well as AWS D14.6 (rotating machinery)
- **ASNT-TC-1A certified Non-Destructive Testing Technician**
 - Magnetic Particle Inspection (MT)
 - Both Wet & Dry MT
 - Dye Penetrant Inspection (PT)
 - Visual testing of welds
- **Assembly & testing**